

## SUMMARY OF PERMISSIBLE FEATURE IN HARDWOOD PRODUCTS

Feature	LIGHT FEATURE Select Grade (SEL)	MEDIUM FEATURE Standard Grade (MF)	HIGH FEATURE Natural Feature Grade (HF)
<b>On exposed surfaces</b>			
Tight Knots and any associated voids; individually or in aggregate in any 1 m of board length	Not exceeding 15 mm or 1/4 of the surface on which it occurs	Not exceeding 40 mm or 1/3 of the surface on which it occurs	Not exceeding 50 mm or 3/8 of the surface on which it occurs
Loose Knots	Not permitted	Not permitted	As for holes
Holes (borer, non-enclosed termite galleries and other)	Not exceeding— 2 mm (largest dimension) 6 in any 100 mm x 100 mm or equivalent area 12 in any 300 mm x 300 mm or equivalent area	Not exceeding— 3 mm (largest dimension) 20 in any 100 mm x 100 mm or equivalent area 30 in any 300 mm x 300 mm or equivalent area	Pinhole unlimited Other than pinhole, largest dimension— Not exceeding 3 mm 20 in any 100 mm ´ 100 mm or equivalent area 30 in any 300 mm x 300 mm or equivalent area Exceeding 3 mm and not exceeding 10 mm 3 per 1m of board length Exceeding 10 mm not Permitted
Slope of grain	Not exceeding 1 in 8	Not exceeding 1 in 8	Not exceeding 1 in 8
Tight gum veins	Not exceeding— surface width measured across the feature, 2 mm individual length, 250 mm aggregate length, 1/2 the length of the piece	Quartersawn; surface width measured across the feature, not exceeding 5 mm Backsawn— Extent across face unlimited. Surface width measured across the feature not exceeding 60 mm Individual length not exceeding 1 m Depth not exceeding 2 mm	Quartersawn; surface width measured across feature, not exceeding 5 mm Backsawn— Extent across face unlimited Depth not exceeding 2 mm
Loose gum veins	Not permitted	Not one surface to another Not intersecting an end Surface width measured across the feature, not exceeding 3 mm Agg. Length not exceeding 1/5 of the length of the piece	Not one surface to another Not intersecting an end Surface width measured across the feature, not exceeding 3 mm Agg. Length not exceeding 1/5 of the length of the piece
Gum pockets, latex pockets and overgrowth of injury	Not permitted	Not one surface to another Surface width measured across the feature, not exceeding 10 mm Length not exceeding 50 mm Depth not exceeding 2 mm when backsawn	Not one surface to another Surface width measured across the feature, not exceeding 15 mm Length not exceeding 75 mm Depth not exceeding 2 mm when backsawn
Knot checks	Not permitted	Width not exceeding 2 mm	Width not exceeding 3 mm
Checks other than internal (Note 1)	Width not exceeding 1 mm Individual length not exceeding 250 mm	Width not exceeding 2 mm Individual length not exceeding 250 mm	Width not exceeding 2 mm
Stain (Note 2) Natural discolouration Other discolouration including sticker marks	Slight (Note 3)	Unlimited	Unlimited
Not permitted	Not permitted	Not permitted	
Black speck	Slight	Unlimited	Unlimited
Non-Lyctid-susceptible sapwood (which includes appropriately treated sapwood)	Unlimited	Unlimited	Unlimited
Burls	Unlimited	Unlimited	Unlimited
Hobnails	Unlimited	Unlimited	Unlimited
Wart, wane and mechanical damage	Not permitted	Not permitted	Not permitted
<b>On concealed surfaces</b>			
Features listed above if not specified below	To the limits on the exposed surface of HIGH FEATURE GRADE	To the limits on the exposed surface of HIGH FEATURE GRADE	To the limits on the exposed surface of HIGH FEATURE GRADE
Wart, wane and mechanical damage	Not exceeding— 1/3 of the width of the surface on which it occurs Agg. Length 300 mm	Not exceeding— 1/3 of the width of the surface on which it occurs Agg. length 300 mm	Not exceeding— 1/3 of the width of the surface on which it occurs Agg. Length 300 mm
Stain	Unlimited	Unlimited	Unlimited